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Authorised and notified  
according to Article 29 of the  
Regulation (EU)  
No 305/2011 of the European  
Parliament and of the Council of  
9 March 2011

MEMBER OF EOTA



## European Technical Assessment ETA-08/0028 of 2024/12/20

### I General Part

**Technical Assessment Body issuing the ETA and designated according to Article 29 of the Regulation (EU) No 305/2011: ETA-Danmark A/S**

**Trade name of the construction product:**

AKK Universalbeslag type: Fork Anchor type 1;  
Rafter Anchor type 2-36, 2-48; Purlin Anchor type 170, 170-1, 210, 210-1, 250, 290, 330, 370; Purlin Anchor type 170PL, 170-1PL, 210PL, 210-1PL, 250PL, 290PL, 330PL, 370PL; Rafter Connector type 180; Universal Connector type 100, 140, 190, 100 2mm, 140 2 mm; Universal Purlin Anchor type 170, 210; Purlin Anchor twist 280

**Product family to which the above construction product belongs:**

Three-dimensional nailing plate (connectors for wood to wood connections)

**Manufacturer:**

AKK Industri  
Industrivej 17  
DK-7490 Aulum  
Internet [www.akk-i.dk](http://www.akk-i.dk)

**Manufacturing plant:**

AKK Industri  
Industrivej Nord 40  
DK-7490 Aulum

**This European Technical Assessment contains:**

33 pages including 3 annexes which form an integral part of the document

**This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of:**

EAD 130186-00-0603 for Three-dimensional nailing plates

**This version replaces:**

The previous ETA with the same number issued on 2015-03-25

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## II SPECIFIC PART OF THE EUROPEAN TECHNICAL ASSESSMENT

### 1 Technical description of product

AKK Universalbeslag type Fork Anchor type 1; Rafter Anchor type 2-36, 2-48; Purlin Anchor type 170, 170-1, 210, 210-1, 250, 290, 330, 370; Purlin Anchor type 170PL, 170-1PL, 210PL, 210-1PL, 250PL, 290PL, 330PL, 370PL; Rafter Connector type 180; Universal Connector type 100, 140, 190, 100 2mm, 140 2 mm; Universal Purlin Anchor type 170, 210; Purlin Anchors twist 280 are one-piece, non-welded anchor connectors. They are intended for timber-to-timber bracket connections fastened with specified nails.

Most of the brackets are made from pre-galvanized steel Grade S250GD + min. Z275 according to EN 10346. Dimensions, hole positions, steel type and typical installations are shown in Annex B. Additionally, the purlin anchors \*PL can be made from 1,5 mm pre-galvanized steel in grades from Grade S350GD to S500GD + min. Z275 according to EN 10346.

### 2 Specification of the intended use in accordance with the applicable European Assessment Document (hereinafter EAD)

The brackets are intended for use in making side-grain to side-grain connections in load bearing timber structures, as a connection between a wood based purlin and a solid timber or wood based beam, where requirements for mechanical resistance and stability and safety in use in the sense of the Basic Works Requirements 1 of Regulation (EU) 305/2011 shall be fulfilled.

The brackets can be installed as connections between wood based members such as:

- Structural solid timber classified to C14-C40 according to EN 338 / EN 14081,
- Glulam classified to GL24-GL36 according to EN 1194 / EN 14080,
- LVL according to EN 14374,
- Parallam PSL,
- Intrallam LSL,
- Duo- and Triobalken,
- Layered wood plates,
- Kreuzbalken with minimum thickness of 80 mm
- I-beams with backer blocks on both sides of the web in the header and web stiffeners in the joist

- Plywood according to EN 636

However, the calculation methods are only allowed for a characteristic wood density of up to 350 kg/m<sup>3</sup>. Even though the wood based material may have a larger density, this must not be used in the formulas for the load-carrying capacities of the fasteners.

Annex B give the tables for the characteristic load-carrying capacities of the bracket connections.

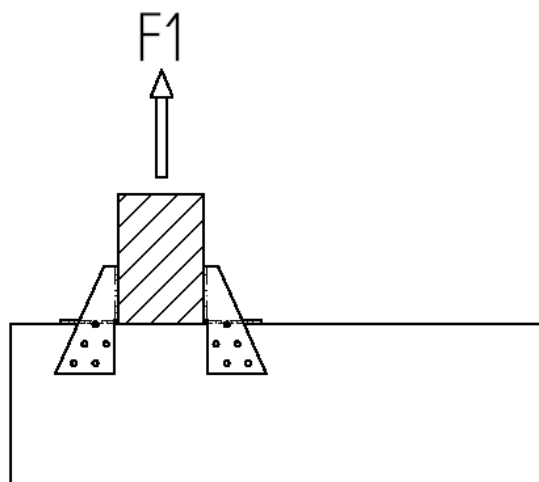
For timber or wood based material with a lower characteristic density than 350 kg/m<sup>3</sup> the load-carrying capacities shall be reduced by the  $k_{dens}$  factor:

$$k_{dens} = \left( \frac{\rho_k}{350} \right)^2$$

Where  $\rho_k$  is the characteristic density of the timber in kg/m<sup>3</sup>.

The design of the connections shall be in accordance with Eurocode 5 or a similar national Timber Code.

It is assumed that the force acting on the bracket connection is  $F_1$  as shown in the figure below. The force shall act in the middle of the purlin.



It is assumed that the beam is prevented from rotating. The brackets are intended for use for connections subject to static or quasi static loading.

The zinc-coated hangers are for use in timber structures subject to dry, internal conditions defined by the service classes 1 and 2 of EN 1995-1-1, (Eurocode 5).

The scope of the brackets regarding resistance to corrosion shall be defined according to national provisions that apply at the installation site considering environmental conditions.

The provisions made in this European Technical Assessment are based on an assumed intended working life of the connectors of 50 years.

The indications given on the working life cannot be interpreted as a guarantee given by the producer or Assessment Body, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

### 3 Performance of the product and references to the methods used for its assessment

Characteristic	Assessment of characteristic
<b>3.1 Mechanical resistance and stability*) (BWR1)</b>	
Joint Strength - Characteristic load-carrying capacity	See Annex B
Joint Stiffness	No performance assessed
Joint ductility	No performance assessed
Resistance to seismic actions	No performance assessed
Resistance to corrosion and deterioration	See section 3.6
<b>3.2 Safety in case of fire (BWR2)</b>	
Reaction to fire	The connectors are made from steel classified as Euroclass A1 in accordance with EN13501-1 and Commission Delegated Regulation 2016/364
Resistance to fire	No performance assessed
<b>3.3 General aspects related to the performance of the product</b>	
Identification	The connectors have been assessed as having satisfactory durability and serviceability when used in timber structures using the timber species described in Eurocode 5 and subject to the conditions defined by service class 1 and 2  See Annex A

\*) See additional information in section 3.4 – 3.6.

### 3.4 Methods of verification

The characteristic load-carrying capacities have been calculated without considering different ratios between the partial factors for timber connections and steel cross sections. Therefore, in the end use calculation based on this ETA, this shall be considered.

The values in annex B have been determined by multiplying the calculated resistance of the connection by  $k_{mod}$  to consider load duration and service classes in accordance with EC 5.

### 3.5 Mechanical resistance and stability

See annex B for characteristic load-carrying capacity in the direction  $F_1$ .

The characteristic capacities of the brackets hangers are determined by calculation as described in EAD 130186-00-0603. They should be used for designs in accordance with Eurocode 5 or a similar national Timber Code.

The design models allow the use of fasteners described in the table on page 9 in Annex B

#### *Connector nails in accordance to ETA-09/0273*

The load bearing capacities of the brackets has been determined based on the use of Paslode Connector nails 4,0 x 40 mm in accordance with the ETA-09/0273 for nails. The fastener can be replaced by fastener mentioned in the ETA-09/0273 with the same or higher performance. The capacity of the connection may not be higher than the load mentioned in this ETA.

The capacities of the nails used in calculations are:

$$F_{ax,Rk} = 0,998kN$$

$$F_{V,Rk} = 1,885kN$$

The brackets are mounted using either full or half nailing.

No performance has been determined in relation to ductility of a joint under cyclic testing. The contribution to the performance of structures in seismic zones, therefore, has not been assessed.

No performance has been determined in relation to the joint's stiffness properties - to be used for the analysis of the serviceability limit state.

### 3.5 Aspects related to the performance of the product

#### 3.5.1 Corrosion protection in service class 1 and 2.

In accordance with EAD 130186-00-0603 the anchor connectors have a zinc coating weight of min Z275. The steel employed is S250GD or S350GD with min. Z275 according to EN 10346.

### 3.6 General aspects related to the fitness for use of the product

AKK Industri Universalbeslag are manufactured in accordance with the provisions of this European Technical Assessment using the manufacturing processes as identified in the inspection of the plant by the notified inspection body and laid down in the technical documentation.

The nailing pattern used shall be either the maximum or the minimum pattern as defined in Annex A.

A bracket connection is deemed fit for its intended use provided:

#### Beam – support conditions

- The beam shall be restrained against rotation and be free from wane under the bracket.

#### Wood to wood connections

- The brackets can be fastened to wood-based members by nails.
- There shall be nails in all holes or a partial nailing pattern as prescribed in Annex B can be used.
- The characteristic capacity of the bracket connection is calculated according to the manufacturer's technical documentation.
- The bracket connection is designed in accordance with Eurocode 5 or an appropriate national code.
- The gap between the end of the purlin and the surface, where contact stresses can occur during loading shall be limited.
- The width of the purlin shall be at least the penetration length of the nails, for full nailing and partial nailing without staggering the nails in the purlin. For partial nailing with staggered nails in the purlin the width shall be at least the penetration length of the nails.
- The cross section of the purlin at the connection shall have sharp edges at the lower side against the bottom plate, i.e. it shall be without wane.

- The cross section of the beam shall have a plane surface against the whole bracket.
- The width  $B_P$  of the purlin shall correspond to that of the distance between the two brackets,  $B$ .  $B_P$  shall not be smaller than  $B-3$  mm
- The depth of the purlin shall be so large that the top of the purlin is at least 20 mm above the upper nail in the purlin.
- Nails to be used shall have a diameter, which fits the holes of the brackets. Round nails shall have a diameter which is not smaller than the diameter of the hole minus 1 mm.

#### **4 Assessment and verification of constancy of performance (hereinafter AVCP) system applied, with reference to its legal base**

##### **4.1 AVCP system**

According to the decision 97/638/EC of the European Commission<sup>1</sup>, as amended, the system(s) of assessment and verification of constancy of performance (see Annex V to Regulation (EU) No 305/2011) is 2+.

#### **5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD**

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at ETA-Danmark prior to CE marking.

Issued in Copenhagen on 2024-12-20 by



Thomas Bruun  
Managing Director, ETA-Danmark



**Annex A**

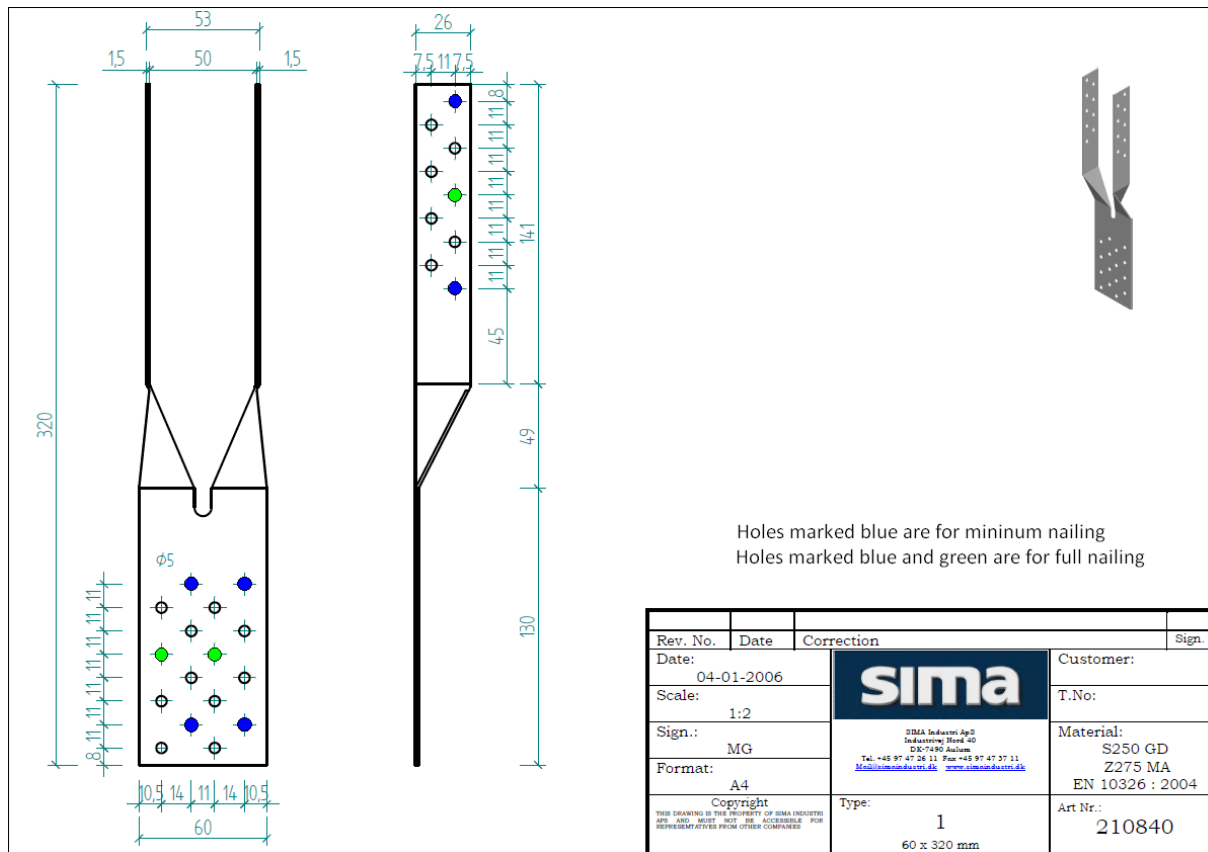
**Product details and definitions**

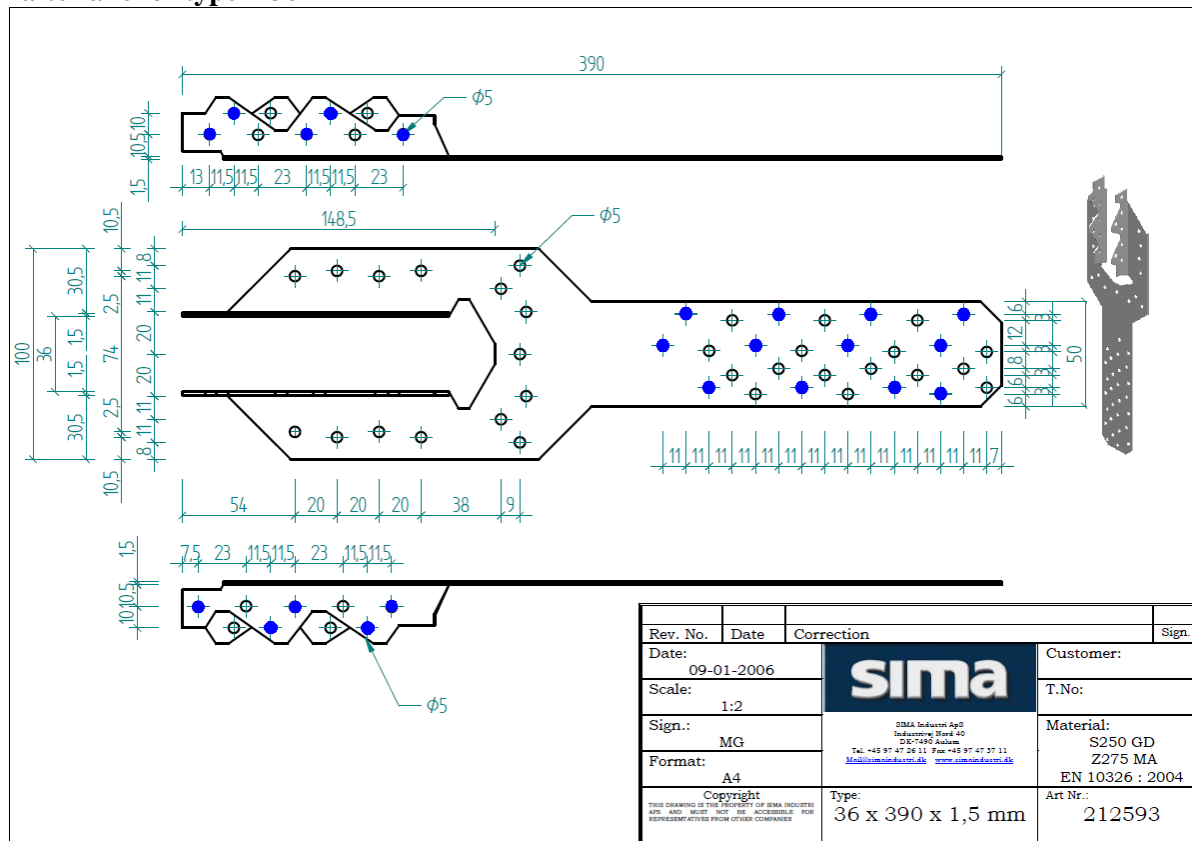
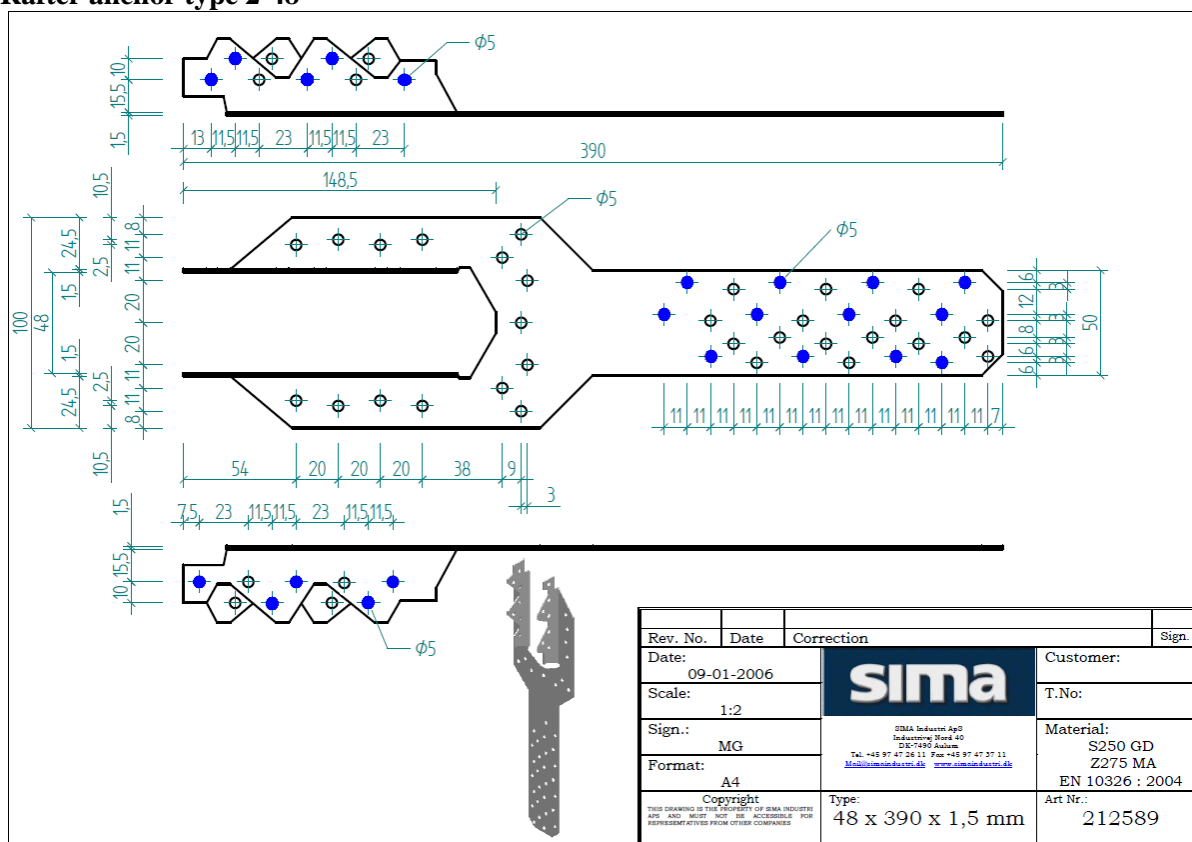
Table A1 Fastener specification

Nail and screw type	Nail and screw size (mm)		Finish	ETA
	Diameter	Length		
Paslode Connector nail	4,0	40	Electroplated zinc	09/0273

**Connector specification:**

Holes marked in blue are used in case of partial nailing  
Holes marked with green and blue are used in case of optimal nailing  
Purlin anchors and trim fix are marked with numbers referenced from Annex C



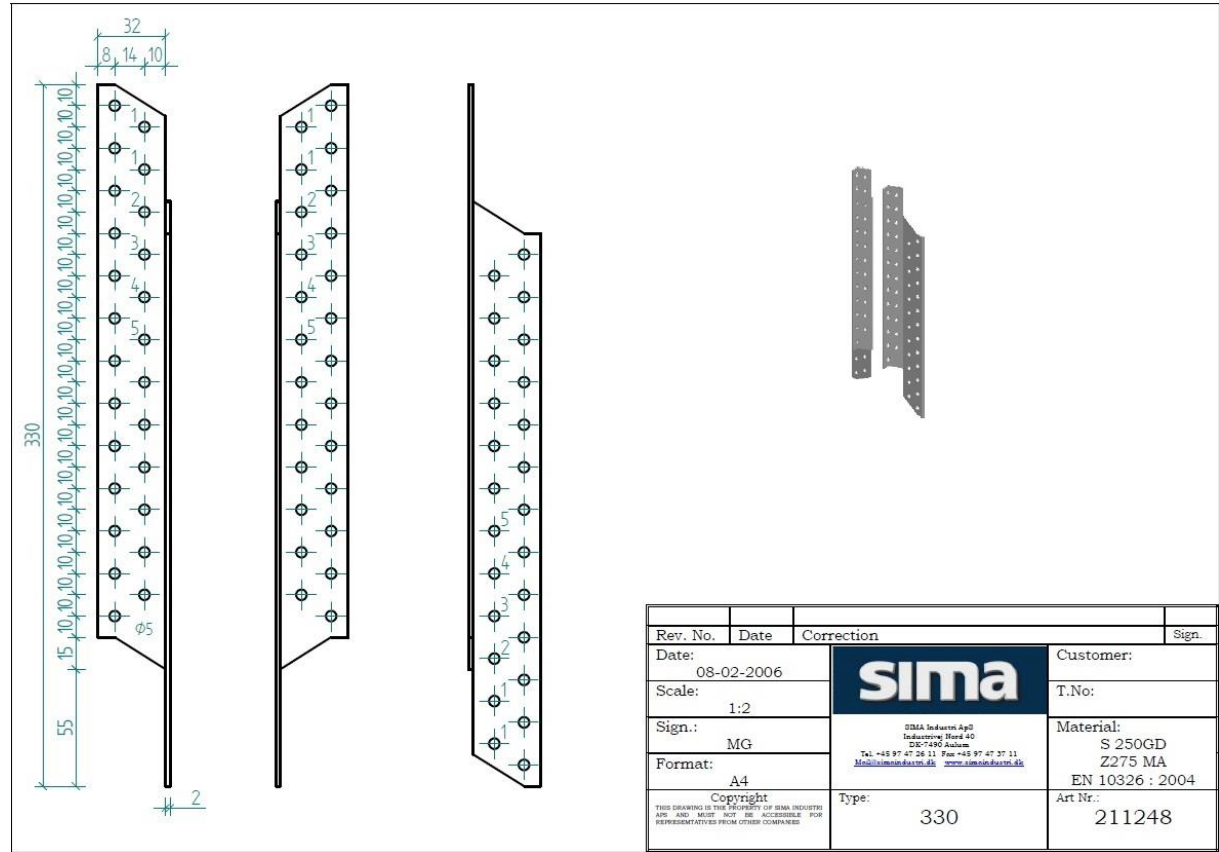
**Rafter anchor type 2-36****Rafter anchor type 2-48**

Additionally the bracket can be made from 1,5 mm pre-galvanized steel grades S350GD to Grade S500GD + min. Z275 according to EN 10346 named Purlin Anchor 170-1PL

Additionally the bracket can be made from 1,5 mm pre-galvanized steel grades S350GD to Grade S500GD + min. Z275 according to EN 10346 named Purlin Anchor 210-1PL

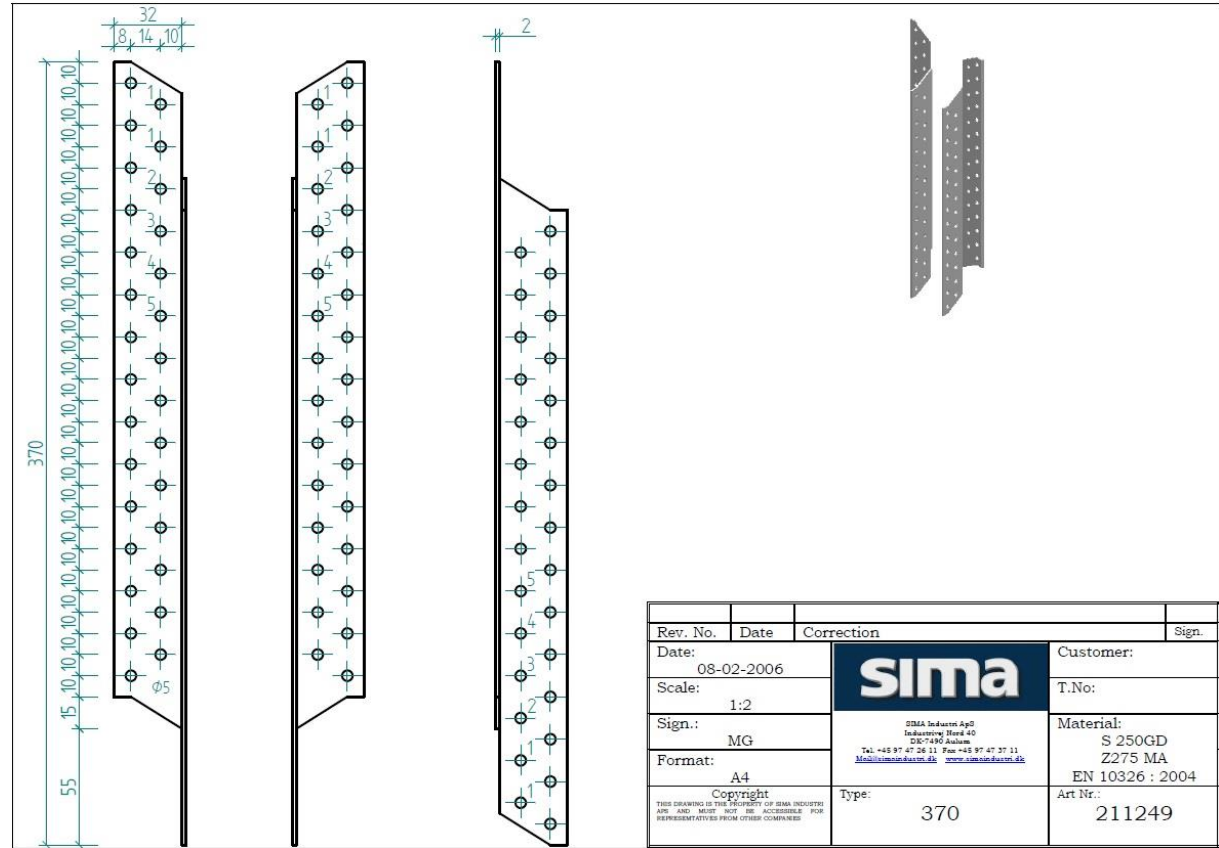
Additionally the bracket can be made from 1,5 mm pre-galvanized steel grades S350GD to Grade S500GD + min. Z275 according to EN 10346 named Purlin Anchor 290PL

Purlin anchor 330



Additionally the bracket can be made from 1,5 mm pre-galvanized steel grades S350GD to Grade S500GD + min. Z275 according to EN 10346 named Purlin Anchor 330PL

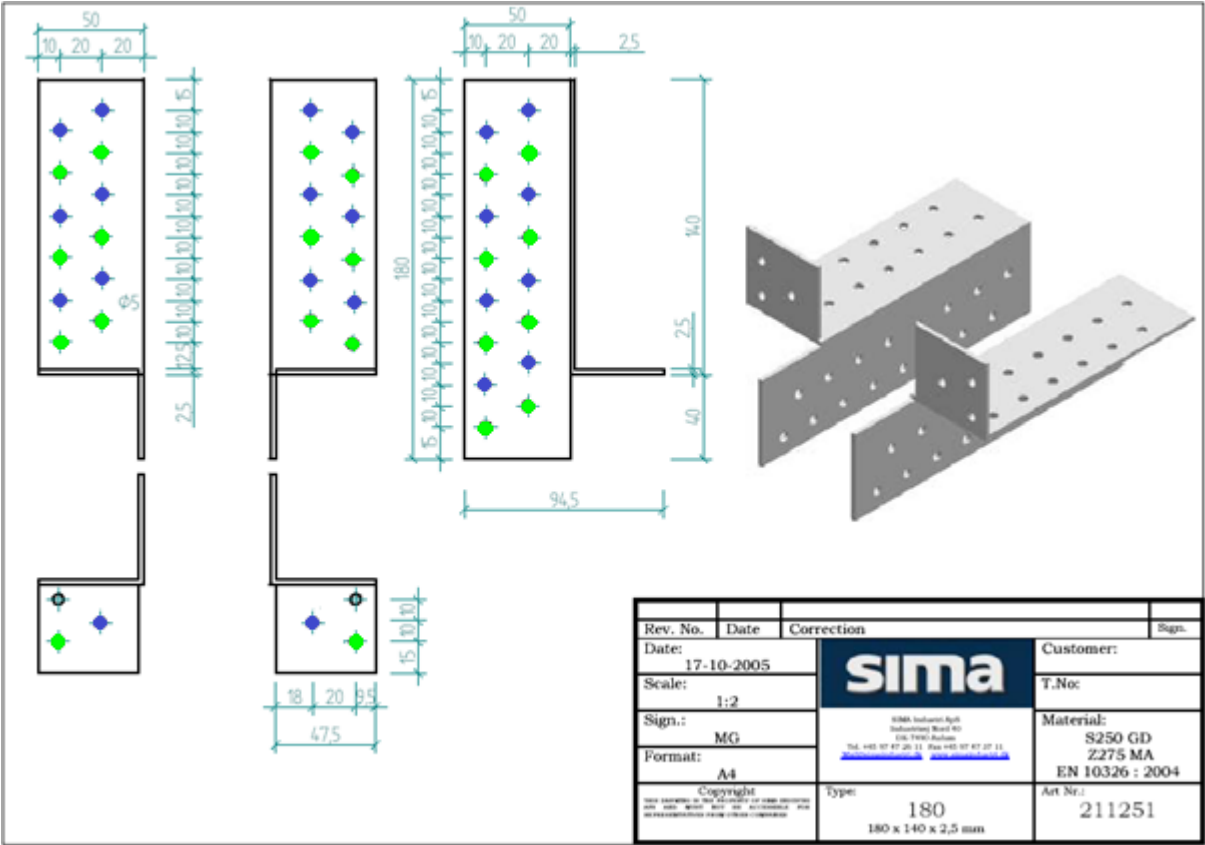
Purlin anchor 370



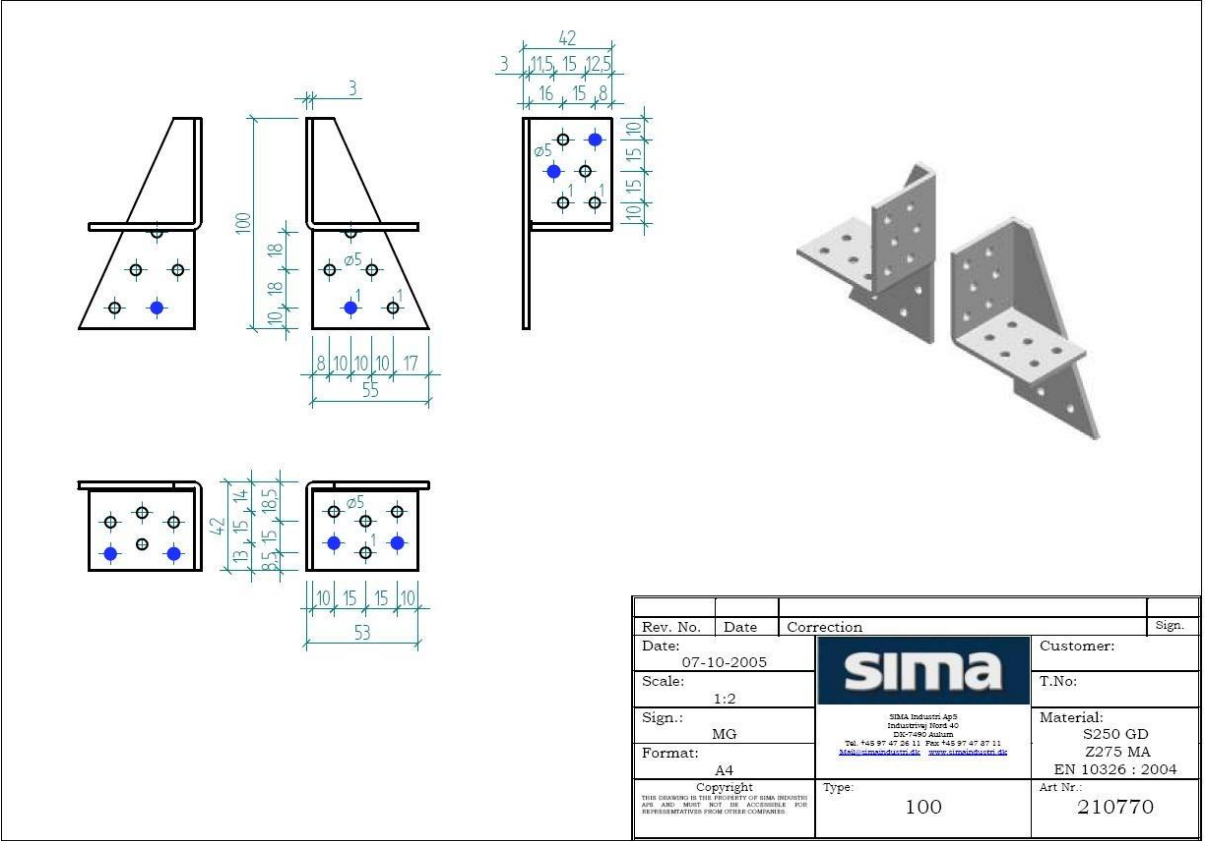
Additionally the bracket can be made from 1,5 mm pre-galvanized steel grades S350GD to Grade S500GD + min. Z275 according to EN 10346 named Purlin Anchor 370PL



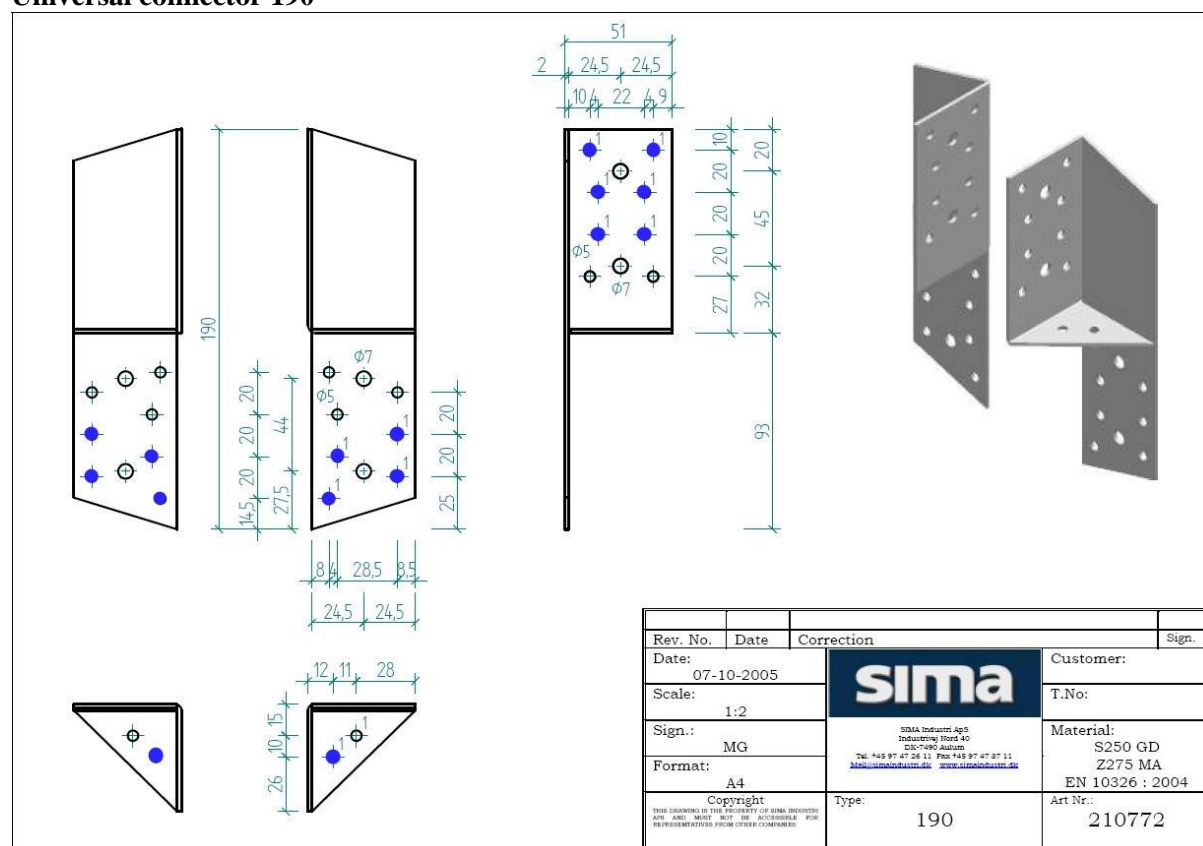
Rafter connector 180



Universal connector 100

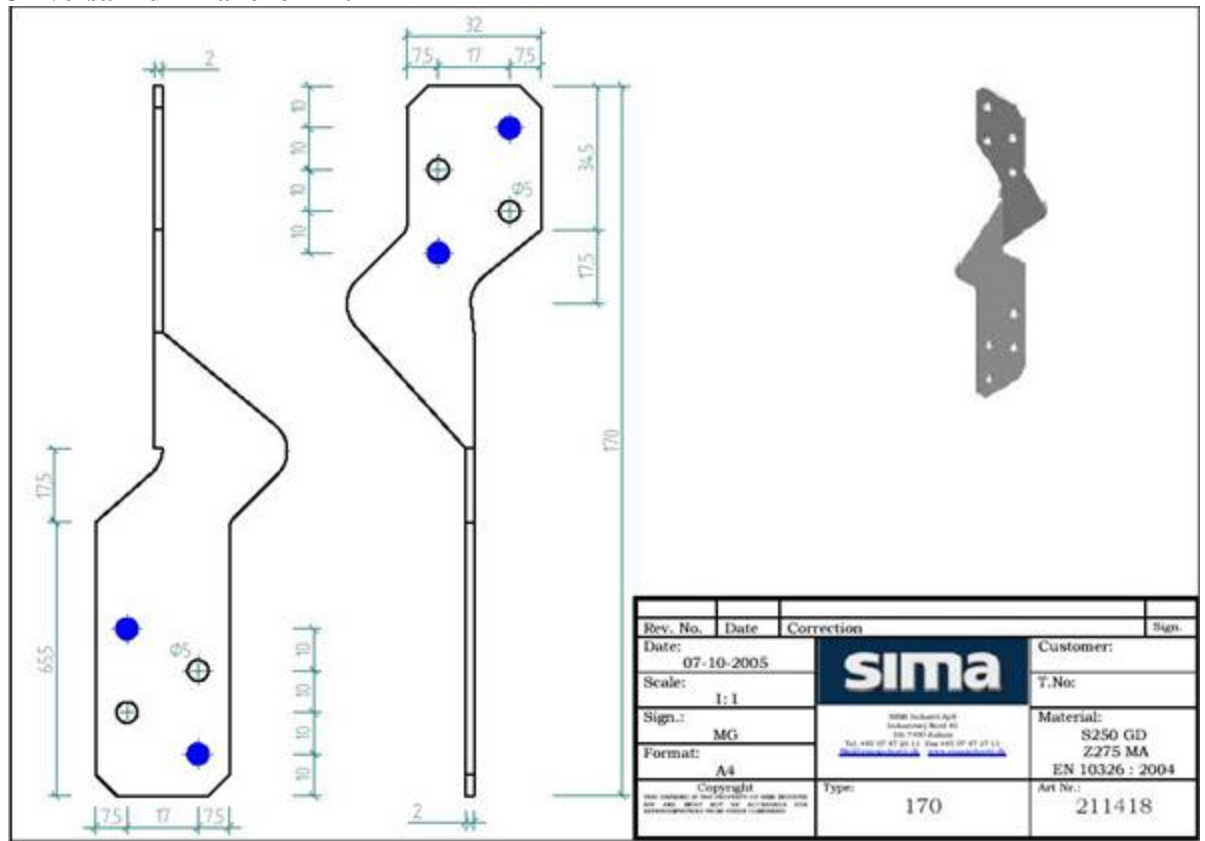




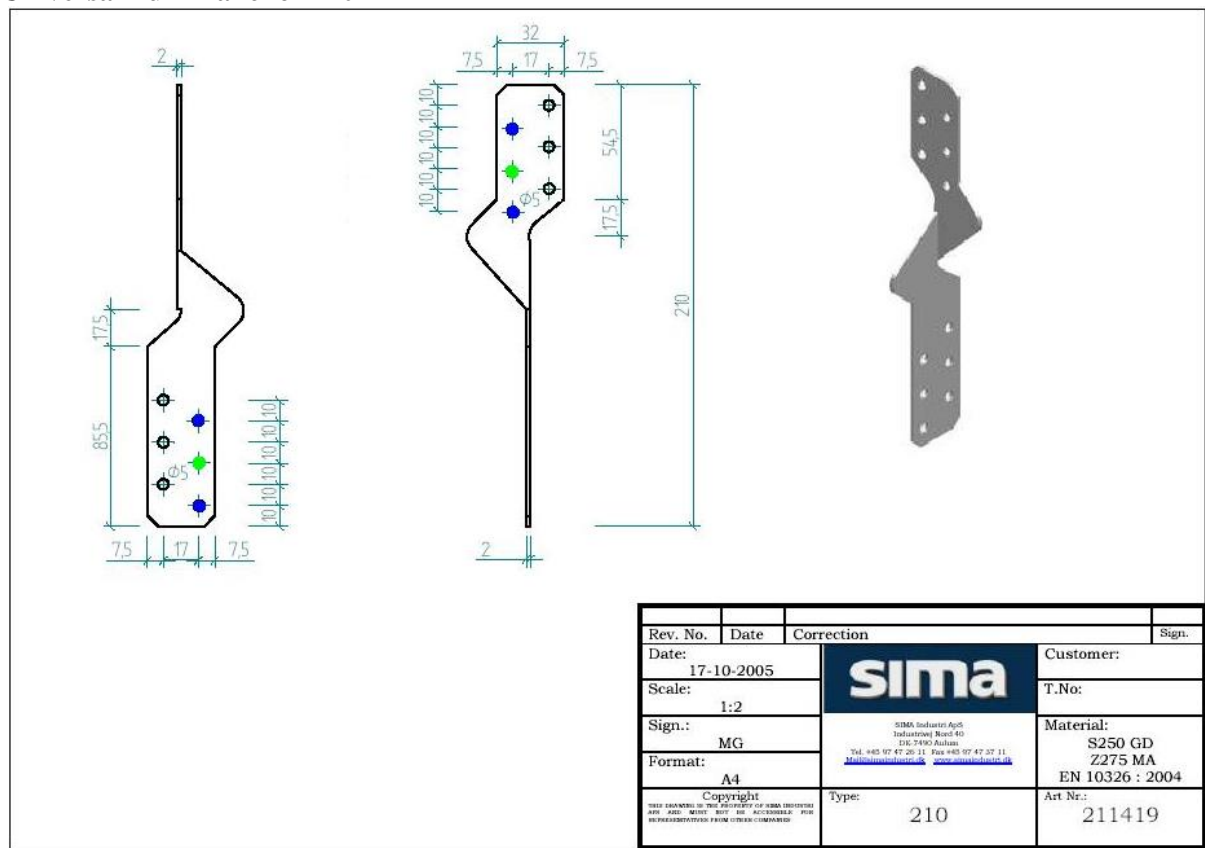




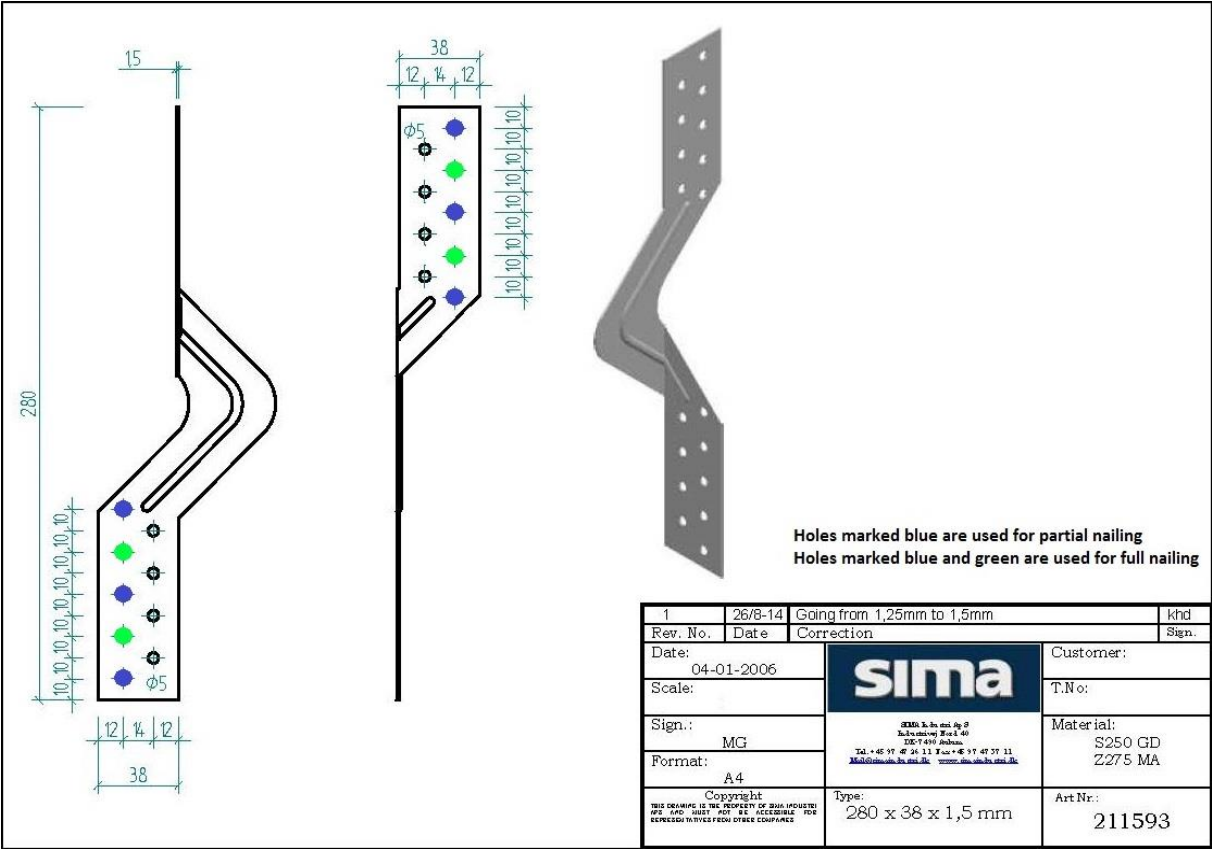
Universal Purlin anchor 170



Universal Purlin anchor 210



Purlin Anchor twist 280



### Characteristic capacities of the bracket connections with nails.

The upward directed force is assumed to act in the middle of the purlin.

More than one patterns are specified. A full nailing pattern, where there are nails in all the holes. Partial nailing patterns where the number of nails in the purlin and the beam are less than full nailing. The nails in the purlin may be staggered and there shall always be a nail in the upper and the lower holes. The other nails are distributed evenly over the height. The nails in the beam shall be put in the holes closest to the bend line.

The width of the purlin shall be at least the penetration length of the nails, for full nailing and partial nailing without staggering the nails in the purlin. For partial nailing with staggered nails in the purlin the width shall be at least the penetration length of the nails.

#### A.1 Brackets fastened with nails

$$R_{Up,k} = \min \{ n_{P,ef,l} \cdot R_{lat,P,k} ; n_B \cdot R_{lat,B,k} \}$$

where the following symbols are:

$n_{P,ef,l}$  effective number of nails in the side of the purlin

$n_B$  total number of nails in the side of the beam

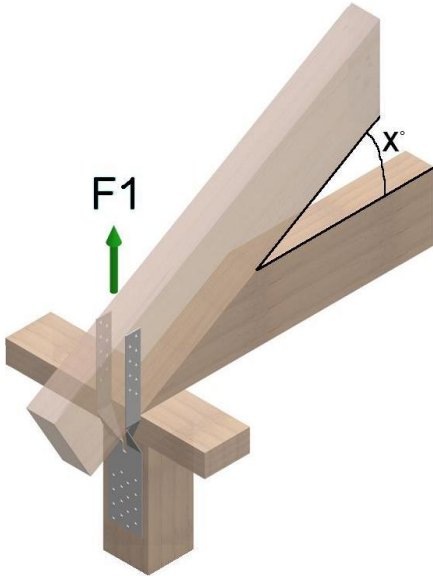
$R_{lat,k}$  characteristic lateral load-carrying capacity of the nails in the purlin or in the beam indicated by the indices P or B

$R_{ax,k}$  characteristic axial load-carrying capacity of the nails in the purlin or in the beam indicated by the indices P or B

## Annex B

## Characteristic capacities

### Fork/Rafter anchor

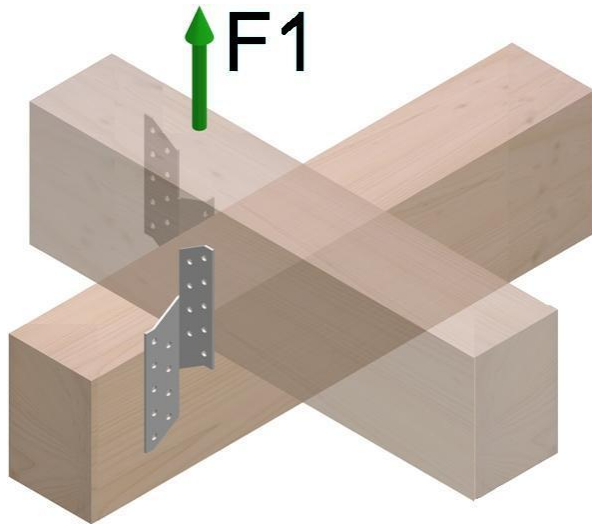


## 1 Fork Anchor pr connection

Paslode Connector nails 4,0 x 40	No. of nails pr connection	Load Duration	F1, [kN] 0° rafters	F1, [kN] 15° rafters	F1, [kN] 30° rafters	F1, [kN] 45° rafters
Nailing Holes marked blue	8	P	4,52	4,52	4,52	4,52
		L	5,28	5,28	5,28	5,28
		M	6,03	6,03	6,03	6,03
		S	6,78	6,78	6,78	6,78
		I	8,29	8,29	8,29	8,29
The characteristic values found by calculation			7,54	7,54	7,54	7,54
The values have been assessed in accordance with EC 5 Table 3.1- "Values of $K_{mod}$ "						

Paslode Connector nails 4,0 x 40	No. of nails pr connection	Load Duration	F1, [kN] 0° rafters	F1, [kN] 15° rafters	F1, [kN] 30° rafters	F1, [kN] 45° rafters
Nailing Holes marked blue and green	12	P	6,78	6,29	5,74	4,91
		L	7,92	7,34	6,70	5,73
		M	9,05	8,39	7,65	6,55
		S	10,18	9,44	8,61	7,37
		I	12,44	11,54	10,53	9,01
The characteristic values found by calculation			11,31	10,49	9,57	8,19
The values have been assessed in accordance with EC 5 Table 3.1- "Values of $K_{mod}$ "						



**Purlin anchors****2 Purlin Anchors or Purlin Anchors PL pr. connection in any length**

Fastener not taking into account	No. of fasteners pr connection	Load Duration	F1 <sub>steel</sub> , [kN]
Fastener	n	P	26,10
		L	26,10
		M	26,10
		S	26,10
		I	26,10
The characteristic values found by calculation			26,10
The values have been assessed in accordance with EC 5 Table 3.1- "Values of K <sub>mod</sub> "			



**2 Purlin Anchor 170 or 170PL pr. connection**

Paslode Connector nails 4,0 x 40 pr connection		
Load Duration	F1, [kN] 8 nails Holes: 1	F1, [kN] 12 nails Holes: 1,2
P	4,52	4,52
L	5,28	5,28
M	6,03	6,03
S	6,79	6,79
I	8,29	8,29
Characteristic values found by calculation	7,54	7,54
The values have been assessed in accordance with EC 5 Table 3.1- "Values of $K_{mod}$ "		

**2 Purlin Anchors 170-1 or 170-1PL pr. connection**

Paslode Connector nails 4,0 x 40 pr connection		
Load Duration	F1, [kN] 8 nails Holes: 1	F1, [kN] 12 nails Holes: 1,2
P	4,52	4,52
L	5,28	5,28
M	6,03	6,03
S	6,79	6,79
I	8,29	8,29
Characteristic values found by calculation	7,54	7,54
The values have been assessed in accordance with EC 5 Table 3.1- "Values of $K_{mod}$ "		

**2 Purlin Anchors 210 or 210PL pr. connection**

Paslode Connector nails 4,0 x 40 pr connection				
Load Duration	F1, [kN] 8 nails Holes: 1	F1, [kN] 12 nails Holes: 1,2	F1, [kN] 16 nails Holes: 1-3	F1, [kN] 20 nails Holes: 1-4
P	4,52	6,79	6,79	6,79
L	5,28	7,92	7,92	7,92
M	6,03	9,05	9,05	9,05
S	6,79	10,18	10,18	10,18
I	8,29	12,44	12,44	12,44
Characteristic values found by calculation	7,54	11,31	11,31	11,31
The values have been assessed in accordance with EC 5 Table 3.1- "Values of $K_{mod}$ "				

**2 Purlin Anchors 210-1 or 210-1PL pr. connection**

Paslode Connector nails 4,0 x 40 pr connection		
Load Duration	F1, [kN] 8 nails Holes: 1	F1, [kN] 12 nails Holes: 1,2
P	4,52	6,79
L	5,28	7,92
M	6,03	9,05
S	6,79	10,18
I	8,29	12,44
Characteristic values found by calculation	7,54	11,31
The values have been assessed in accordance with EC 5 Table 3.1- "Values of $K_{mod}$ "		

**2 Purlin Anchors 250 or 250PL pr. connection**

Paslode Connector nails 4,0 x 40 pr connection					
Load Duration	F1, [kN] 8 nails Holes: 1	F1, [kN] 12 nails Holes: 1,2	F1, [kN] 16 nails Holes: 1-3	F1, [kN] 20 nails Holes: 1-4	F1, [kN] 24 nails Holes: 1-5
P	4,52	6,79	9,05	9,05	9,05
L	5,28	7,92	10,56	10,56	10,56
M	6,03	9,05	12,06	12,06	12,06
S	6,79	10,18	13,57	13,57	13,57
I	8,29	12,44	16,59	16,59	16,59
Characteristic values found by calculation	7,54	11,31	15,08	15,08	15,08
The values have been assessed in accordance with EC 5 Table 3.1- "Values of $K_{mod}$ "					

**2 Purlin Anchors 290 or 290PL pr. connection**

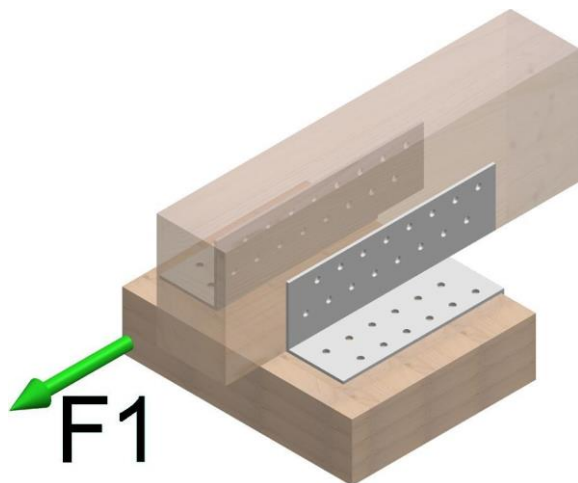
Paslode Connector nails 4,0 x 40 pr connection					
Load Duration	F1, [kN] 8 nails Holes: 1	F1, [kN] 12 nails Holes: 1,2	F1, [kN] 16 nails Holes: 1-3	F1, [kN] 20 nails Holes: 1-4	F1, [kN] 24 nails Holes: 1-5
P	4,52	6,79	9,05	11,31	11,31
L	5,28	7,92	10,56	13,20	13,20
M	6,03	9,05	12,06	15,08	15,08
S	6,79	10,18	13,57	16,97	16,97
I	8,29	12,44	16,59	20,74	20,74
Characteristic values found by calculation	7,54	11,31	15,08	18,85	18,85
The values have been assessed in accordance with EC 5 Table 3.1- "Values of $K_{mod}$ "					

**2 Purlin Anchors 330 or 330PL pr. connection**

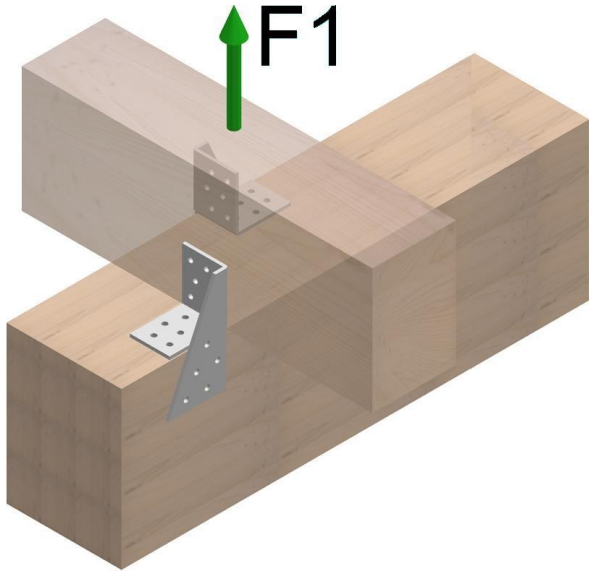
Paslode Connector nails 4,0 x 40 pr connection					
Load Duration	F1, [kN] 8 nails Holes: 1	F1, [kN] 12 nails Holes: 1,2	F1, [kN] 16 nails Holes: 1-3	F1, [kN] 20 nails Holes: 1-4	F1, [kN] 24 nails Holes: 1-5
P	4,52	6,79	9,05	11,31	13,57
L	5,28	7,92	10,56	13,20	15,83
M	6,03	9,05	12,06	15,08	18,10
S	6,79	10,18	13,57	16,97	20,36
I	8,29	12,44	16,59	20,74	24,88
Characteristic values found by calculation	7,54	11,31	15,08	18,85	22,62
The values have been assessed in accordance with EC 5 Table 3.1- "Values of $K_{mod}$ "					

**2 Purlin Anchors 370 or 370PL pr. connection**

Paslode Connector nails 4,0 x 40 pr connection					
Load Duration	F1, [kN] 8 nails Holes: 1	F1, [kN] 12 nails Holes: 1,2	F1, [kN] 16 nails Holes: 1-3	F1, [kN] 20 nails Holes: 1-4	F1, [kN] 24 nails Holes: 1-5
P	4,52	6,79	9,05	11,31	13,57
L	5,28	7,92	10,56	13,20	15,83
M	6,03	9,05	12,06	15,08	18,10
S	6,79	10,18	13,57	16,97	20,36
I	8,29	12,44	16,59	20,74	24,88
Characteristic values found by calculation	7,54	11,31	15,08	18,85	22,62
The values have been assessed in accordance with EC 5 Table 3.1- "Values of $K_{mod}$ "					

**Rafter connector****2 Rafter Connectors 180 pr. connection**

Paslode Connector nails 4,0 x 40 pr connection		
Load Duration	F1, [kN] 32 nails Blue holes	F1, [kN] 62 nails Blue + Green holes
P	17,14	17,14
L	20,00	20,00
M	22,86	22,86
S	25,71	25,71
I	31,43	31,43
Characteristic values found by calculation	28,57	28,57
The values have been assessed in accordance with EC 5 Table 3.1- "Values of $K_{mod}$ "		

**Universal connector****2 Universal Connectors 100 pr. connection**

Paslode Connector nails 4,0 x 40	No. of nails pr connection	Load Duration	F1, [kN]
Nailing Holes marked blue	10	P	4,52
		L	5,28
		M	6,03
		S	6,79
		I	8,29
The characteristic values found by calculation			7,54
The values have been assessed in accordance with EC 5 Table 3.1- "Values of K <sub>mod</sub> "			

**2 Universal Connectors 140 pr. connection**

Paslode Connector nails 4,0 x 40	No. of nails pr connection	Load Duration	F1, [kN]
Nailing Holes marked blue	16	P	7,99
		L	9,32
		M	10,65
		S	11,98
		I	14,64
The characteristic values found by calculation			13,31
The values have been assessed in accordance with EC 5 Table 3.1- "Values of K <sub>mod</sub> "			

**2 Universal Connectors 190 pr. connection**

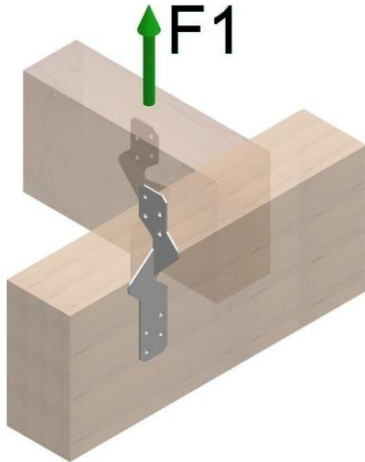
Paslode Connector nails 4,0 x 40	No. of nails pr connection	Load Duration	F1, [kN]
Nailing Holes marked blue	22	P	10,25
		L	11,96
		M	13,66
		S	15,37
		I	18,79
The characteristic values found by calculation			17,08
The values have been assessed in accordance with EC 5 Table 3.1- "Values of K <sub>mod</sub> "			

**2 Universal Connectors 100 2mm pr. connection**

Paslode Connector nails 4,0 x 40	Load Duration	F1, [kN]
10 nails pr connection Holes marked blue	P	3,46
	L	4,04
	M	4,62
	S	5,19
	I	6,34
The characteristic values found by calculation		5,77
The values have been assessed in accordance with EC 5 Table 3.1- "Values of $K_{mod}$ "		

**2 Universal Connectors 140 2mm pr. connection**

Paslode Connector nails 4,0 x 40	Load Duration	F1, [kN]
18 nails pr connection Holes marked blue	P	9,05
	L	10,56
	M	12,06
	S	13,57
	I	16,59
The characteristic values found by calculation		15,08
The values have been assessed in accordance with EC 5 Table 3.1- "Values of $K_{mod}$ "		

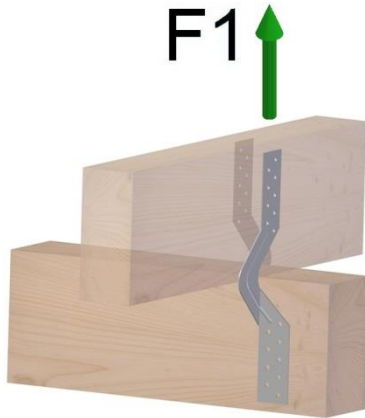
**Universal Purlin connector****2 Universal Purlin Anchors 170 pr. connection**

Paslode Connector nails 4,0 x 40	No. of nails pr connection	Load Duration	F1, [kN] 8 nails Blue holes
Nailing Holes marked blue	8	P	4,52
		L	5,28
		M	6,03
		S	6,79
		I	8,29
The characteristic values found by calculation			7,54
The values have been assessed in accordance with EC 5 Table 3.1- "Values of K <sub>mod</sub> "			

**2 Universal Purlin Anchors 210 pr. connection**

Paslade Connector nails 4,0 x 40 pr connection		
Load Duration	F1, [kN] 8 nails Blue holes	F1, [kN] 12 nails Blue + Green holes
P	4,52	6,79
L	5,28	7,92
M	6,03	9,05
S	6,79	10,18
I	8,29	12,44
Characteristic values found by calculation	7,54	11,31
The values have been assessed in accordance with EC 5 Table 3.1- "Values of $K_{mod}$ "		



**Purlin Anchor twist****2 Purlin Anchor twist 280 pr. connection**

Paslode Connector nails 4,0 x 40 pr connection		
Load Duration	F1, [kN] 12 nails Blue holes	F1, [kN] 20 nails Blue + Green holes
P	6,79	11,31
L	7,92	13,20
M	9,05	15,08
S	10,18	16,97
I	12,44	20,74
Characteristic values found by calculation	11,31	18,85
The values have been assessed in accordance with EC 5 Table 3.1- "Values of $K_{mod}$ "		

When maximum load is applied the connection gets unstable. Therefore the maximum characteristic load applied to a purlin anchor twist connection must never exceed 15,93 kN.